

**MSME-TECHNOLOGY DEVELOPMENT CENTRE**  
(Process Cum Product development Centre) Meerut  
An autonomous Organization under  
**Ministry of Micro Small and Medium Enterprises Govt. Of India**

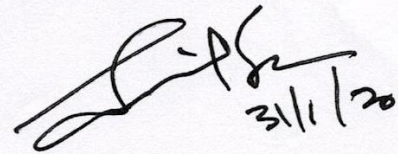
Date:31.07.2020

**CORRIGENDUM**

**Tender Reference: 4(32)PPDCM/2020-21/Add. M/c Mech. Sec.Dt.  
04.07.2020**

This is to inform that specifications of CNC Lasercut Machine & CNC Hydraulic Press Btrake Machine have been changed. Changes in specifications as follows:-

<b>Specifications (CNC Lasercut)</b>			
<b>Sr. No</b>	<b>Particulars</b>	<b>Original</b>	<b>Revised</b>
3	<b>Laser Source</b>	2.0 kw (with 2 year warranty )	2.0 kw IPG Make with 5 year warranty (2 year + 3 year extended)
16	<b>Gantry</b>	Die-casting / Steel Gantry High Strength	Aluminum /Die-casting / Steel Gantry High Strength
20	<b>Accessories :-</b>	Auto-tracking/Height Adjustment-1 Set*	Inbuilt (Part of Machine)
		Independent Control Panel- 1 Set*	Inbuilt (Part of Machine)
		Nozzle-10 sets*	10 Sets of all sizes i.e. 1,1.5,2,2.5 & 3 mm
		New item	Ceramic Ring* 2 Sets
		Machine bed-2 sets*	Dual Pallet (Part of Machine)
		Black paper for lens alignment *	Suitable paper for lens alignment* 20 Nos.
21	<b>Warrantee</b>	2 Year of all parts	2 Year of machine & 5 Year of Laser Source
22	<b>AMC</b>	5 Years (After warrantee)	AMC not required
23	<b>Servo Stabilizer</b>	20 KVA*	60 KVA

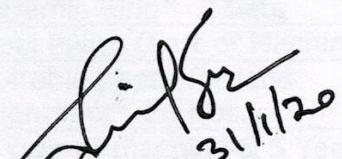
  
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24	<b>Gas Cylinders (N2, O2, Air)</b>	As per machine requirement	Manifolds required only.
25	<b>Air Compressor</b>	Air Compressor 40 CFM 15 Bar Screw Compressor	Air Compressor 40 CFM 13- 15 Bar Screw Compressor with Drier & filters
27	<b>Manifolds*</b>	Manifolds*	Manifolds suitable for 6 cylinders & Regulator As per machine requirement
<b>Specifications (CNC Hydraulics Press Brake)</b>			
2	<b>CAPACITY</b>	1500 KN	1500 KN or More
4	<b>FRAME DISTANCE</b>	2550 MM	2500 MM or More
5	<b>THROT GAP</b>	400 MM	300 MM or More
6	<b>DAY LIGHT</b>	475 MM	400 MM or More
7	<b>STROKE</b>	250 MM	175 MM or More
17	<b>X AXIS MAX TRAVEL SPEED</b>	380 MM / sec. or More	180 MM / sec. or More
Add.	<b>Accuracy</b>	Add.	0.01 mm/100 mm
Add.	<b>Hydraulic Oil</b>	Add.	Full Tank at the time installation

  
 Sunil Gupta  
**(Principal Director)**

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 Sunil Gupta  
**(Principal Director)**